

Fig. 3

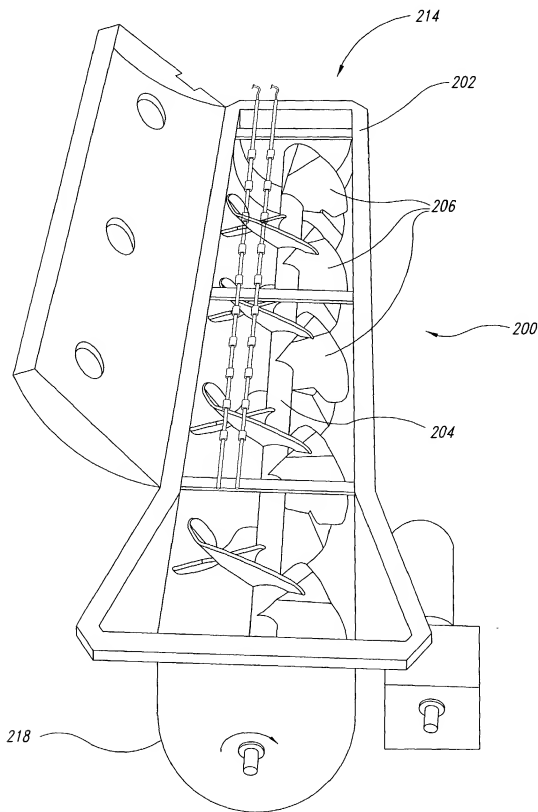


Fig. 4

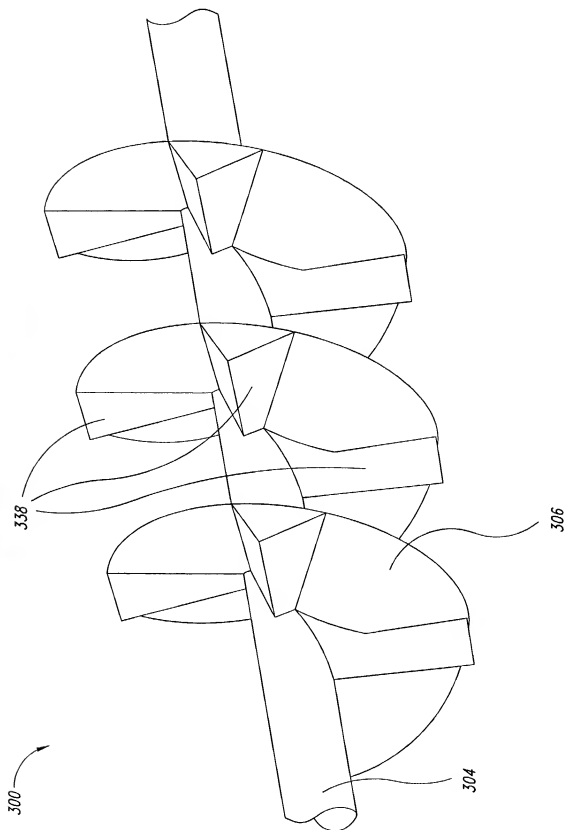


Fig. 5

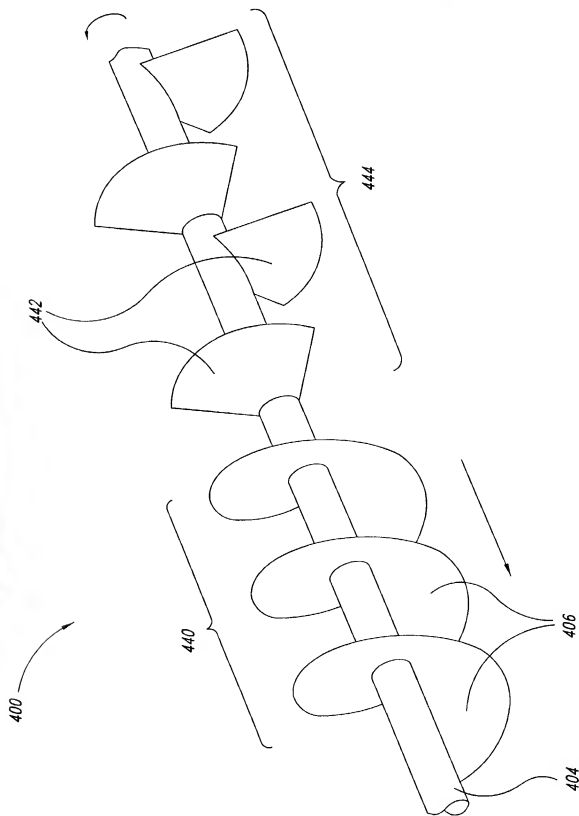


Fig. 6

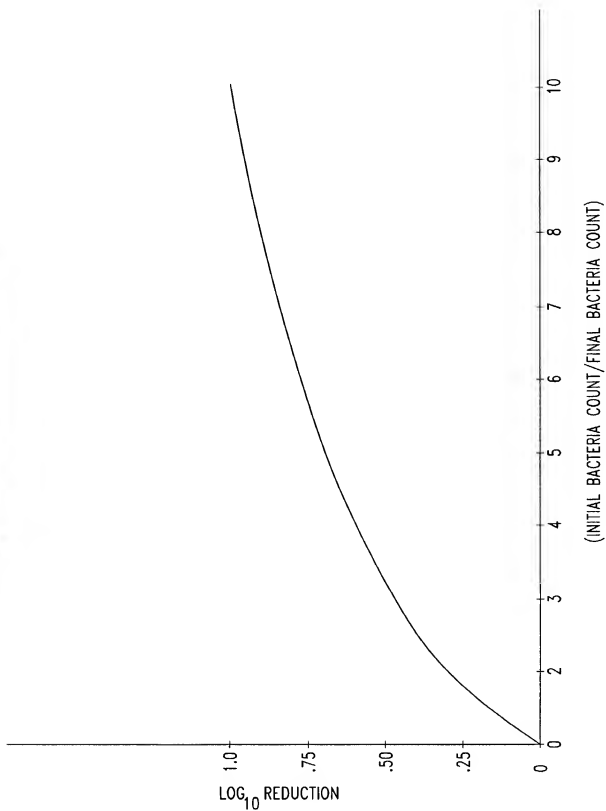
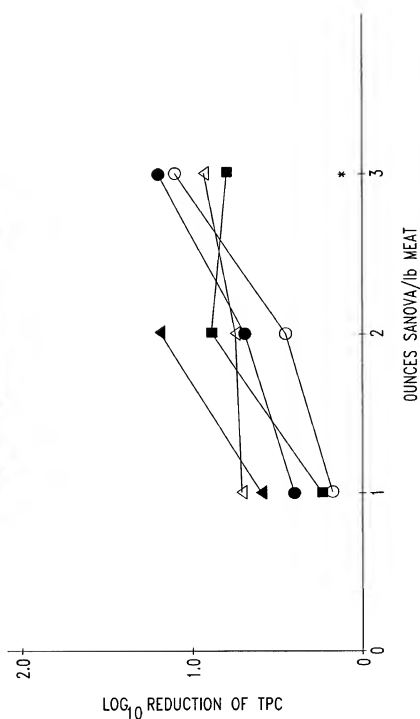


Fig. 7



* = WATER CONTROL (DWELL TIME = 5 seconds; MEAT PART FEED RATE = 6,000 lbs/hour)

MEAT PART DWELL TIME (seconds)	5	10	15	5	10	15
MEAT PART FEED RATE (lbs/hour)	6,000	6,000	6,000	20,000	20,000	20,000
MEAT TYPE	90/10	90/10	90/10	90/10	90/10	90/10

Fig. 8

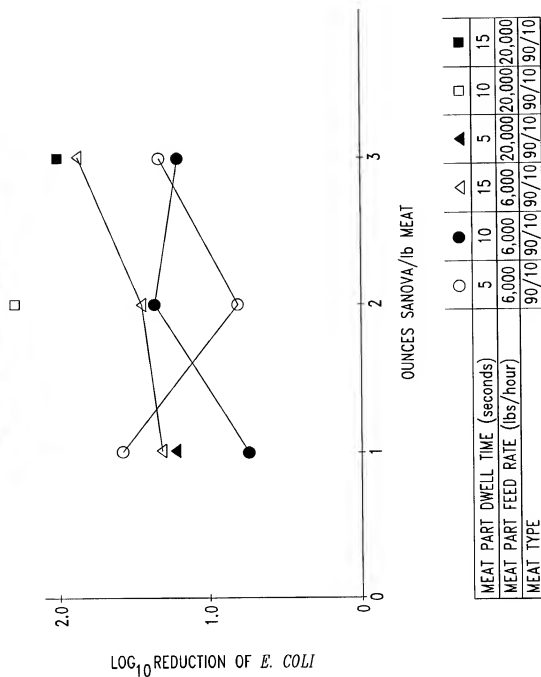


Fig. 9

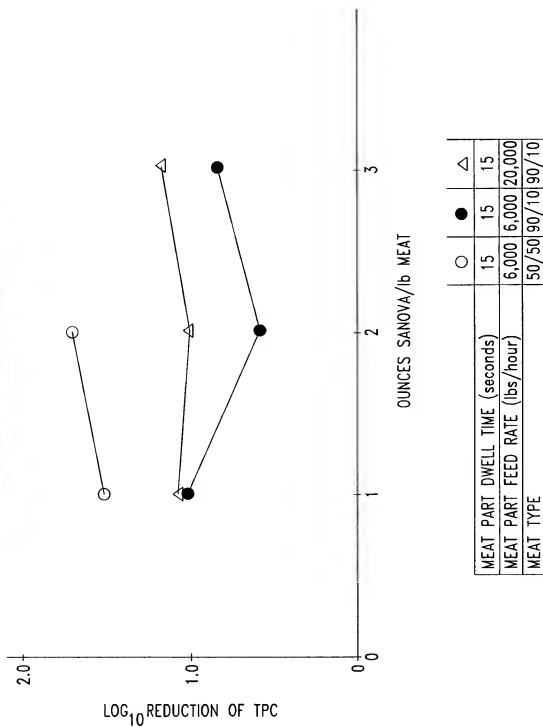


Fig. 10

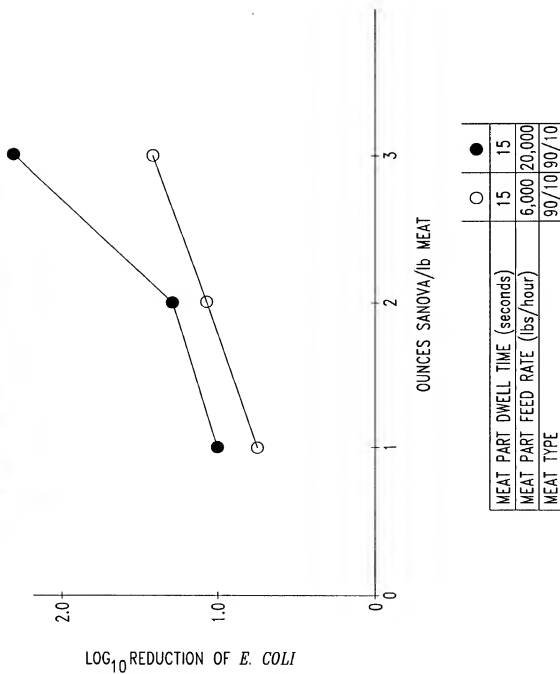


Fig. 11

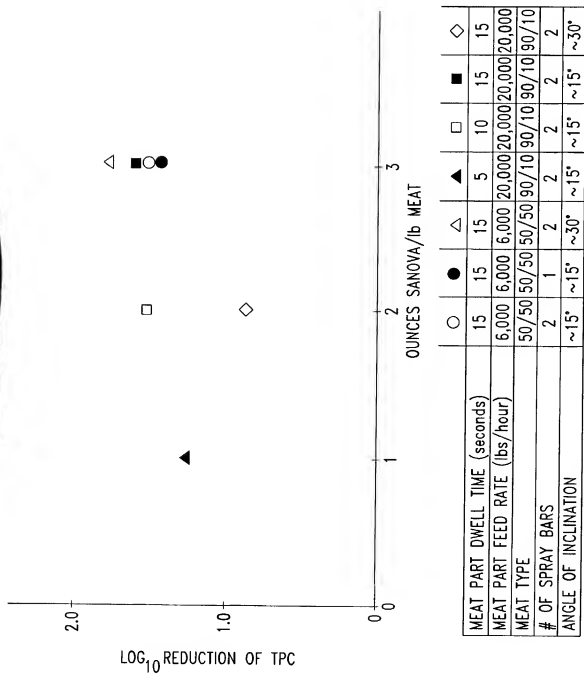


Fig. 12

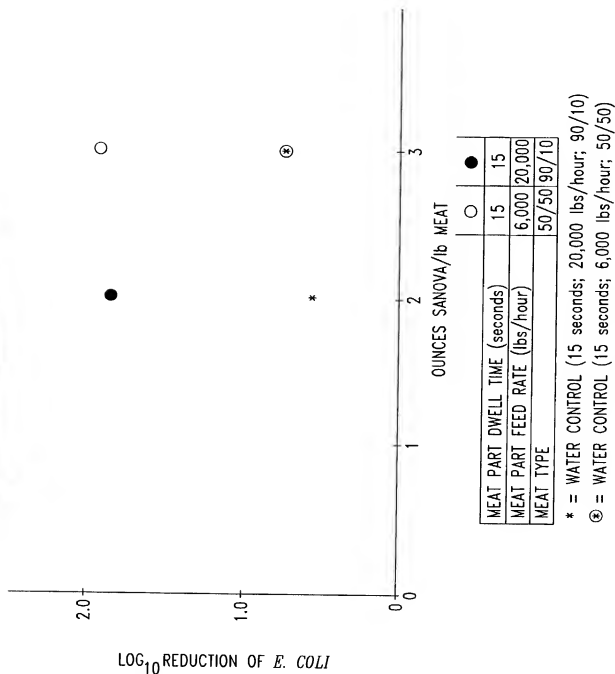


Fig. 13